OptoTEC™ Series HOT12,65,F2A,1312
Thermoelectric Module

The OptoTEC™ Series is a miniature thermoelectric module (TEM). This product series is primarily used in applications to stabilize the temperature of sensitive optical components in telecom and photonics industries.

This product line is available in multiple configurations and surface finishing options. Assembled with Bismuth Telluride semiconductor material and thermally conductive Aluminum Oxide ceramics, the OptoTEC™ Series is designed for lower current and lower heat-pumping applications. Custom designs are available to accommodate mettallization, pre-tinning, ceramic patterns, and solder posts, however MOQ applies.

FEATURES
• Miniature geometric sizes
• Precise temperature control
• Reliable solid state operation
• No sound or vibration
• DC operation
• RoHS compliant

APPLICATIONS
• Laser diodes
• CCD cameras
• Infrared (IR) sensors
• Pump lasers
• Crystal oscillators
• Optical transceivers

PERFORMANCE SPECIFICATIONS

<table>
<thead>
<tr>
<th>Hot side temperature (°C)</th>
<th>25</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Qmax (watts)</td>
<td>5.3</td>
<td>5.9</td>
</tr>
<tr>
<td>Delta Tmax (°C)</td>
<td>67</td>
<td>77</td>
</tr>
<tr>
<td>Imax (amps)</td>
<td>1.2</td>
<td>1.2</td>
</tr>
<tr>
<td>Vmax (volts)</td>
<td>7.4</td>
<td>8.4</td>
</tr>
<tr>
<td>Module resistance (ohms)</td>
<td>5.65</td>
<td>6.37</td>
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</tbody>
</table>

SEALING OPTION

<table>
<thead>
<tr>
<th>SUFIX</th>
<th>SEALANT</th>
<th>COLOR</th>
<th>TEMP RANGE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>RT</td>
<td>RTV</td>
<td>White</td>
<td>-60 to 204 °C</td>
<td>Non-corrosive, silicone adhesive sealant</td>
</tr>
<tr>
<td>EP</td>
<td>Epoxy</td>
<td>Black</td>
<td>-55 to 150 °C</td>
<td>Low density syntactic foam epoxy encapsulant</td>
</tr>
</tbody>
</table>

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PERFORMANCE CURVES

MECHANICAL DRAWING

Ceramic Material 96% Alumina Ceramics
Solder Construction: 271°C, Proprietary

OPERATING TIPS
• Max operating temperature: 175°C
• Do not exceed Imax or Vmax when operating module

• Reference assembly guidelines for recommended installation
• Solder tinning also available on metallized ceramics